

1 second-hand cut-to-length and  
straightening line, only in use  
for a period of about 4 years

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Make: WEAN-DAMIRON (U.S.A. - France)  
Year: approx. 1972

The line consists of:  
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- Double hydraulic spinning wheel with hydr. expansion
- 3 Waiting coils positions with hydr. lift wagon  
to transport the coils to the spinning wheels- Coil opening device  
(hydraulic)
- Pre-straightener, 5 rolls
- Shear make Cincinnati
- 17-rolls straightener
- Automatic packing machine
- In line weighing machine make Schenk
- Comprehensive accessories and spare parts
- DC motors ANSALDO
- Electronic length control AMTRON / U.S.A.
- Working direction: right to left

TECHNICAL DATA:

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Max. sheet width	1500 mm
Min./max. sheet thickness	0,8 / 8 mm
Max. length to cut automatically	6000 mm
Max. platen length	12000 mm
Min./max. coil inside and outside diameter	600 / 2000 mm
Coil weight	32 t
Line speed	30 - 40 m/min.
Pile weight of packing unit max.	10 t
Overall length approx.	95 m
Total weight approx.	100 t

Remarks: Comprehensive spares such as brandnew gearbox and  
straightening rolls for the above mentioned  
straighteners, etc.

- All information given without engagement -  
Errors excepted !